



# CERTIFICATE

Welding of railway vehicles and  
components according to EN 15085-2

ZE-16083-01-00-EN15085-2015.0275.005

DVS ZERT GmbH hereby certifies that the welding company

**Spicer Gelenkwellenbau GmbH**  
**Werk 2**  
**2. Schnieringstraße 49**  
**45329 Essen**  
**Germany**

fulfills the requirements  
for the scope according to

**EN 15085-2 classification level CL1**  
**in the field of activity D, M, P**

in the range indicated in the annex.

validity: 06.09.2021 until 18.08.2024

Düsseldorf, 06.09.2021  
Place and date of issue

Lead auditor: Engineer LUKOSZ

  
Dipl.-Ing. GURSCHKE  
Head of certification body

## Scope of the certificate

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### Scope:

| Welding process according to EN ISO 4063 | Material group according to CEN ISO/TR 15608 | Dimensions                     | Remarks                                      |
|--|--|--------------------------------|--|
| 121                                      | 1.2, 4.1/1.2, 5/1.2<br>5/1.2                 | t = 7 - 30 mm<br>t = 7 - 33 mm | BW, fully mechanized<br>FW, fully mechanized |

### Area of Application:

- New construction of assemblies and components for rail vehicles
- Assemblies: Cardan shafts
- design of components for rail vehicles
- repairing of components for rail vehicles
- Classification level CL 1 according to DIN 27201-6 for repairing

### Responsible welding coordinator(s):

Christian Cznotka, Level A (IWT) [external]      born: 24.08.1976

### 1st deputy(ies) of the responsible welding coordinator(s):

Christian Fischer, Level A (IWT)      born: 08.05.1980

### Others deputies:

Torsten Pongratz, (IWS)      born: 30.11.1968

### Remarks:

The conditions to carry out the welder tests and the operator tests acc. to ISO 9606-1 and ISO 14732 for Mr. Christian Cznotka and Mr. Christian Fischer exist.

### Register no.:

DVSZERT/15085/CL1/275/15/2

### General provisions:

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.